

and a halide of Mg, in order to produce an olefinic polymer having porosity, expressed as the percentage of voids, greater than 5%;

- (II) a treatment stage, wherein the product obtained in said first polymerization stage (I) is, in any order:
 - (a) optionally contacted with a compound capable of deactivating the catalyst used in stage (I); and
 - (b) contacted with a late transition metal complex, optionally in the presence of a suitable activating agent; and
- (III) a second polymerization stage, wherein one or more olefinic monomers are polymerized in one or more reactors, in the presence of the product obtained from stage (II).
- 10. (Amended) The multi-stage process according to claim 1 wherein, in the treatment stage (II)(b), said late transition metal complex has the formula (I) or (II):

$$LMX_pX_s$$
 (I) LMA (II)

wherein M is a metal belonging to Group 8, 9, 10 or 11 of the Periodic Table; L is a bidentate or tridentate ligand of the formula (III):

$$\begin{bmatrix} R^1_m - E^1 \end{bmatrix}^{\mathbf{R}} = \begin{bmatrix} E^1_n \\ R^1_n \end{bmatrix}^{\mathbf{q}}$$
 (III)

wherein:

B is a C₁-C₅₀ bridging group linking E¹ and E², optionally containing one or more atoms belonging to Groups 13-17 of the Periodic Table;

E¹ and E², the same or different from each other, are elements belonging to Group 15 or 16 of the Periodic Table and are bonded to said metal M;

the substituents R^1 , the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C_1 - C_{20} alkyl, C_1 - C_{20} alkylidene, C_3 - C_{20} cycloalkyl, C_6 - C_{20} aryl, C_7 - C_{20} alkylaryl and C_7 - C_{20} arylalkyl radicals, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table of the Elements; or two R^1 substituents attached

to the same atom E¹ or E² form a saturated, unsaturated or aromatic C₄-C₈ ring, having from 4 to 20 carbon atoms;

m and n are independently 0, 1 or 2, depending on the valence of E^1 and E^2 , so as to satisfy the valence number of E^1 and E^2 ; q is the charge of the bidentate or tridentate ligand so that the oxidation state of MX_pX_s or MA is satisfied, and the compound (I) or (II) is overall neutral;

X, the same or different from each other, are monoanionic sigma ligands selected from the group consisting of hydrogen, halogen, -R, -OR, -OSO₂CF₃, -OCOR, -SR, -NR₂ and -PR₂ groups, wherein the R substituents are selected from the group consisting of linear or branched, saturated or unsaturated, C₁-C₂₀ alkyl, C₃-C₂₀ cycloalkyl, C₆-C₂₀ aryl, C₇-C₂₀ alkylaryl and C₇-C₂₀ arylalkyl radicals, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table of the Elements (new IUPAC notation); or two X groups form a metallacycle ring containing from 3 to 20 carbon atoms;

X' is a coordinating ligand selected from mono-olefins and neutral Lewis bases wherein the coordinating atom is N, P, O or S;

p is an integer from 0 to 3, so that the final compound (I) or (II) is overall neutral; s is an integer from 0 to 3; and A is a π -allyl or a π -benzyl group.

- 13. (Amended) The multi-stage process according to claim 10, wherein the substituents R¹ are C₆-C₂₀ aryl groups; the substituents X are selected from the group consisting of hydrogen, methyl, phenyl, Cl, Br and I; and p is an integer from 1 to 3.
- 14. (Amended) The multi-stage process according to claim 10, wherein said ligand L corresponds to formula (V):

wherein R^1 has the meaning reported in claim 10; the substituents R^2 , the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C_1 - C_{20} alkyl, C_1 - C_{20} alkoxy, C_3 - C_{20} cycloalkyl, C_6 - C_{20} aryl, C_7 - C_{20} alkylaryl and C_7 - C_{20} arylalkyl radicals, optionally

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containing one or more atoms belonging to groups 13-17 of the Periodic Table; or two R² substituents form a saturated, unsaturated or aromatic C₄-C₈ ring, having from 4 to 20 carbon atoms, or they form a polycyclic ring system, optionally containing one or more Group 13-16 elements; a substituent R¹ and a substituent R² may form a substituted or unsubstituted, saturated, unsaturated or aromatic C₄-C₈ ring, having from 4 to 20 carbon atoms and optionally containing one or more Group 13-16 element; M belongs to Group 10 of the Periodic Table; X radicals are selected from the group consisting of hydrogen, methyl, Cl, Br and I; p is 2 or 3; and s is 0.

- 15. (Amended) The multi-stage process according to claim 14, wherein the substituents R¹ are C₆-C₂₀ aryl groups, optionally substituted in the 2 and 6 positions with at least one of (a) alkyl groups containing 1 to 20 carbon atoms and (b) halo groups; the substituents R² are selected from the group consisting of hydrogen, methyl, ethyl, n-propyl, i-propyl and benzyl, or the two substituents R² form together an acenaphthenequinone group.
- 16. (Amended) The multi-stage process according to claim 10, wherein said ligand L corresponds to formula (VI):

wherein the R¹ has the meaning reported in claim 10, the substituents R², the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C₁-C₂₀ alkyl, C₁-C₂₀ alkoxy, C₃-C₂₀ cycloalkyl, C₆-C₂₀ aryl, C₇-C₂₀ alkylaryl and C₇-C₂₀ arylalkyl radicals, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table; or two R² substituents form a saturated, unsaturated or aromatic C₄-C₈ ring, having from 4 to 20 carbon atoms, or they form a polycyclic ring system, optionally containing one or more Group 13-16 elements; a substituent R¹ and a substituent R² may form a substituted or unsubstituted, saturated, unsaturated or aromatic C₄-C₈ ring, having from 4 to 20 carbon atoms and optionally containing one or more Group 13-16 element; the metal M is Fe or Co; the X radicals are

- cted from the group consisting of hydrogen, methyl, Cl, Br and I; p is 2 or 3; and s is 0.
- 18. (Amended) The multi-stage process according to claim 10, wherein said ligand L corresponds to formula (VII):

$$\begin{array}{cccc}
R^{2} & R^{2} & R^{2} \\
R^{1} & N & N - R^{1} \\
R^{1} & R^{1}
\end{array}$$
(VII)

wherein R¹ has the meaning reported in claim 1, the substituents R², the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C₁-C₂₀ alkyl, C₁-C₂₀ alkoxy, C₃-C₂₀ cycloalkyl, C₆-C₂₀ aryl, C₇-C₂₀ alkylaryl and C₇-C₂₀ arylalkyl radicals, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table; or two R² substituents form a saturated, unsaturated or aromatic C₄-C₈ ring, having from 4 to 20 carbon atoms, or they form a polycyclic ring system, optionally containing one or more Group 13-16 elements; a substituent R¹ and a substituent R² may form a substituted or unsubstituted, saturated, unsaturated or aromatic C₄-C₈ ring, having from 4 to 20 carbon atoms and optionally containing one or more Group 13-16 element; M belongs to group 10 of the Periodic Table, the X radicals are selected from the group consisting of hydrogen, methyl, Cl, Br and I; p is 2 or 3; and s is 0.

19. (Amended) The multi-stage process according to claim 10, wherein said ligand L corresponds to one of formulae (VIII)-(XI):

wherein R^1 has the meaning reported in claim 10, the substituents R^2 , the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C_1 - C_{20} alkyl, C_1 - C_{20} alkoxy, C_3 - C_{20} cycloalkyl, C_6 - C_{20} aryl, C_7 - C_{20} alkylaryl and C_7 - C_{20} arylalkyl_radicals, optionally



containing one or more atoms belonging to groups 13-17 of the Periodic Table; or two R² substituents form a saturated, unsaturated or aromatic C₄-C₈ ring, having from 4 to 20 carbon atoms, or they form a polycyclic ring system, optionally containing one or more Group 13-16 elements; a substituent R¹ and a substituent R² may form a substituted or unsubstituted, saturated, unsaturated or aromatic C₄-C₈ ring, having from 4 to 20 carbon atoms and optionally containing one or more Group 13-16 element; M belongs to Group 10 of the Periodic Table, the X radicals are selected from the group consisting of hydrogen, methyl, Cl, Br and I; p is 2 or 3; and s is 0.

20. (Amended) The multi-stage process according to claim 10, wherein said ligand L corresponds to formula (XII):

wherein R¹ has the meaning reported in claim 10; the substituents R², the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C₁-C₂₀ alkyl, C₁-C₂₀ alkoxy, C₃-C₂₀ cycloalkyl, C₆-C₂₀ aryl, C₇-C₂₀ alkylaryl and C₇-C₂₀ arylalkyl radicals, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table; or two R² substituents form a saturated, unsaturated or aromatic C₄-C₈ ring, having from 4 to 20 carbon atoms, or they form a polycyclic ring system, optionally containing one or more Group 13-16 elements; a substituent R¹ and a substituent R² may form a substituted or unsubstituted, saturated, unsaturated or aromatic C₄-C₈ ring, having from 4 to 20 carbon atoms and optionally containing one or more Group 13-16 element; R¹⁰-R¹², the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C₁-C₂₀ alkyl, C₃-C₂₀ cycloalkyl, C₆-C₂₀ aryl, C₇-C₂₀ alkylaryl and C₇-C₂₀ arylalkyl radicals, optionally containing one or more atoms belonging to

groups 13-17 of the Periodic Table; or two adjacent substituents R^{10} - R^{12} form a saturated, unsaturated or aromatic C_4 - C_8 ring, having from 4 to 40 carbon atoms; the metal M is selected from the group consisting of Fe, Co, Rh, Ni and Pd; the X radicals are selected from the group consisting of hydrogen, methyl, Cl, Br and I; p is 2 or 3; and s is 0.

21. (Amended) The multi-stage process according to claim 10, wherein said ligand L corresponds to formula (XIII):

$$\begin{array}{c|c}
R^{15} \\
R^{14} \\
R^{15} \\
R^{16} \\
R^{10} \\
R^$$

wherein R¹ has the meaning reported in claim 10; the substituents R², the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C1-C20 alkyl, C1-C20 alkoxy, C3-C20 cycloalkyl, C₆-C₂₀ aryl, C₇-C₂₀ alkylaryl and C₇-C₂₀ arylalkyl radicals, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table; or two R² substituents form a saturated, unsaturated or aromatic C₄-C₈ ring, having from 4 to 20 carbon atoms, or they form a polycyclic ring system, optionally containing one or more Group 13-16 elements; a substituent R¹ and a substituent R² may form a substituted or unsubstituted, saturated, unsaturated or aromatic C₄-C₈ ring, having from 4 to 20 carbon atoms and optionally containing one or more Group 13-16 element; the substituents R¹⁴ and R¹⁶, the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C₁-C₂₀ alkyl, C₃-C₂₀ cycloalkyl, C₆-C₂₀ aryl, C₇-C₂₀ alkylaryl and C₇-C₂₀ arylalkyl radicals, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table; the substituents R¹³ and R¹⁵, the same or different from each other, have the same meaning as substituents R^{14} and R^{16} , optionally forming with an adjacent substituent R^{14} or R^{16} a

and I; p is 2 or 3; and s is 0.

saturated, unsaturated or aromatic C₄-C₈ ring, or they are electron withdrawing groups; the metal M is selected from the group consisting of Fe, Co, Ni and Pd;

22. (Amended) The multi-stage process according to claim 10, wherein said ligand L corresponds to formula (XIV):

the X radicals are selected from the group consisting of hydrogen, methyl, Cl, Br

$$\begin{array}{c|c}
R^{15} \\
R^{14} \\
R^{13} \\
O \\
N-R^{1}
\end{array}$$
(XIV)

wherein R¹ has the meaning reported in claim 10; the substituents R², the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C₁-C₂₀ alkyl, C₁-C₂₀ alkoxy, C₃-C₂₀ cycloalkyl, C₆-C₂₀ aryl, C₇-C₂₀ alkylaryl and C₇-C₂₀ arylalkyl radicals, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table; or two R² substituents form a saturated, unsaturated or aromatic C₄-C₈ ring, having from 4 to 20 carbon atoms, or they form a polycyclic ring system, optionally containing one or more Group 13-16 elements; a substituent R¹ and a substituent R² may form a substituted or unsubstituted, saturated, unsaturated or aromatic C₄-C₈ ring, having from 4 to 20 carbon atoms and optionally containing one or more Group 13-16 element; R¹⁴ and R¹⁶, the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C₁-C₂₀ alkyl, C₃-C₂₀ cycloalkyl, C₆-C₂₀ aryl, C₇-C₂₀ alkylaryl and C₇-C₂₀ arylalkyl radical, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table; R¹³ and R¹⁵, the same or different from each other, have the same meaning as R¹⁴ and R¹⁶, optionally forming with an adjacent R^{14} or R^{16} a saturated, unsaturated or aromatic $C_4\text{-}C_8$ ring, or they are electron withdrawing groups; the metal M belongs to Group 10 of the Periodic Table, the X radicals are selected from the group consisting of hydrogen, methyl, allyl, Cl, Br and I, A is a C_3 - C_5 linear allyl, p is 1 and s is 1.

- 23. (Amended) The multi-stage process according to claim 22 wherein, in said ligand of formula (XIV), R¹ is aryl, substituted in at least one of the 2, 6 and 4 positions with a substituent selected from the group consisting of halogen, linear or branched C₁-C₂₀ alkyl groups, and a tertiary C₃-C₆ alkyl group; R² is hydrogen or methyl; R¹⁴ and R¹⁶ are selected from the group consisting of hydrogen, methyl and methoxy; R¹³ is selected from the group consisting of aryl, substituted in the 2 and 6 positions with branched C₃-C₃₀ alkyl groups, a tertiary C₃-C₆ alkyl group, NO₂ and halo; and R¹⁵ is selected from the group consisting of aryl, a tertiary C₃-C₆ alkyl group, –NO₂, halo, -CF₃, -SO₃-, -SO₂R and -COO-.
- 24. (Amended) The multi-stage process according to claim 10, wherein said ligand L corresponds to formula (XV):

$$\begin{array}{c|c}
R^{15} & R^{16} \\
R^{14} & N - R^{1} \\
\hline
 & (XV)
\end{array}$$

wherein R^1 has the meaning reported in claim 10; the substituents R^2 , the same or different from each other, are selected from the group consisting of hydrogen, linear or branched, saturated or unsaturated C_1 - C_{20} alkyl, C_1 - C_{20} alkoxy, C_3 - C_{20} cycloalkyl, C_6 - C_{20} aryl, C_7 - C_{20} alkylaryl and C_7 - C_{20} arylalkyl radicals, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table; or two R^2 substituents form a saturated, unsaturated or aromatic C_4 - C_8 ring, having from 4 to 20 carbon atoms, or they form a polycyclic ring system, optionally containing one or more Group 13-16 elements; a substituent R^1 and a substituent R^2 may form a substituted or unsubstituted, saturated, unsaturated or aromatic C_4 - C_8 ring, having from 4 to 20 carbon atoms and optionally containing one or more Group 13-16 elements; the substituents R^{14} and R^{16} , the same or different from each other, are selected from the group consisting of hydrogen, linear or



branched, saturated or unsaturated C₁-C₂₀ alkyl, C₃-C₂₀ cycloalkyl, C₆-C₂₀ aryl, C₇-C₂₀ alkylaryl and C₇-C₂₀ arylalkyl radicals, optionally containing one or more atoms belonging to groups 13-17 of the Periodic Table; the substituents R¹³ and R¹⁵, the same or different from each other, have the same meaning as substituents R¹⁴ and R¹⁶, optionally forming with an adjacent substituent R¹⁴ or R¹⁶ a saturated, unsaturated or aromatic C₄-C₈ ring, or they are electron withdrawing groups; the metal M belongs to Group 10 of the Periodic Table; the X radicals are selected from the group consisting of hydrogen, methyl, Cl, Br and I, p is 2 or 3, and s is 0.

- 25. (Amended) The multi-stage process according to claim 1 wherein, in the treatment stage (II)(b), said activating agent is at least one of (a) an alumoxane and (b) a compound able to form an alkylmetal cation.
- 31. (Amended) A catalyst component for the polymerization of olefins comprising a late transition metal complex supported on a polymeric porous support having a porosity, expressed as percentage of voids, greater than 5%, said catalyst component being obtained by a process comprising:
 - (I) a polymerization stage, wherein one or more olefins of the formula CH₂=CHR, wherein R is selected from the group consisting of hydrogen, a linear or branched, saturated or unsaturated C₁-C₁₀ alkyl, a cycloalkyl and an aryl radical, in the presence of a catalyst comprising the product of the reaction between one or more alkyl-Al compounds and a solid component comprising at least one compound of a transition metal M¹ chosen from Ti and V, and not containing M¹-π bonds, and a halide of Mg;
 - (II) a treatment stage, wherein the product obtained in the polymerization stage (I) is, in any order:
 - (a) optionally contacted with one or more compounds capable of deactivating the catalyst used in step (I); and
 - (b) contacted with one or more late transition metal complexes, optionally in the presence of a suitable activating agent.



- 32. (Amended) The catalyst component according to claim 30, wherein said late transition metal complex is supported in a quantity from $1 \cdot 10^{-7}$ to $1 \cdot 10^{-1}$ mmol per gram of polymeric porous support.
- 33. (Amended) The catalyst component according to claim 30, wherein said polymeric porous support has a porosity greater than 10%.
- 35. (Amended) A polymer composition obtained by the process of claim 1, characterized in that:
 - in said first polymerization stage a homo or copolymer of propylene is obtained, having a content of propylene units greater than 80 wt. % and cold xylene soluble fractions less than 40 wt. %, said homo or copolymer of propylene consisting of 10-90 wt. % of the total amount of polymer; and
 - in said second polymerization stage amorphous polyethylene is produced, having a number of total branching greater than 50 branches/1000 carbon atoms, a density from 0.830 to 0.880 g/cm², and a Tg value less than -30°C.
- 36. (Amended) A polymer composition obtained by the process of claim 1, characterized in that:
 - in said first polymerization stage polyethylene, polypropylene or propylene/ethylene copolymer is produced, consisting of 10-90 wt. % of the total amount of polymer; and
 - in said second polymerization stage block polyethylene is produced, having a melting point from 100 to 130°C and a Tg value less than -30°C.
- 37. (Amended) A polymer composition obtained by the process of claim 1, characterized in that:
 - in said first polymerization stage, a copolymer of ethylene with one or more αolefins (LLDPE) is obtained, having a content of ethylene units of 80-99 wt. %,
 said copolymer of ethylene consisting of 10-90 wt. % of the total amount of
 polymer;
 - in the second polymerization stage, polyethylene is produced having a number of total branching greater than 5 branches/1000 carbon atoms and a density greater than 0.880 g/cm³.

Add the following new claims:



- 38. (New) The catalyst component according to claim 31, wherein said late transition metal complex is supported in a quantity from 1.10^{-7} to 1.10^{-1} mmol per gram of polymeric porous support.
- 39. (New) The catalyst component according to claim 31, wherein said polymeric porous support has a porosity greater than 10%.
- 40. (New) The catalyst component according to claim 39, wherein said polymeric porous support has a porosity greater than 10%.